



Gym Divider Curtains

Operation and Maintenance

Caution

- Never work alone when inspecting superstructure or high wall attachments.
- Consult installation instructions and project drawings for information on part numbers and placement.
- When calling IPI by Bison with questions, please have your order number, and, if possible, project drawing that was provided with your gym curtain.

Operation

- Make sure gym curtain can be seen from which location or, if using electric winches, from key switch location.
- Only qualified personnel should operate gym curtains.
- Keep objects that may interfere with gym curtain operation out of the way.
- Do not operate gym curtains while maintenance or repair work is being done.
- Keep keys for key switches in a safe place. If one of the keys is lost, contact IPI by Bison for a replacement.
- Gym curtains do not have to be fully raised or lowered before changing direction of fold.
- Use winches only for their original purpose; if equipment changes are necessary, contact IPI by Bison.
- If you encounter a problem during installation or operation of your curtain, contact IPI by Bison immediately.

Maintenance/Inspection

NOTE: Gym divider curtains by IPI by Bison are designed to operate for many years with a minimum of maintenance. However, you should periodically inspect your gym curtains to ensure they are in good repair and operating properly. Check curtains at least twice a year, depending on amount of use.

You will find on page 2 a maintenance checklist. Detach, make copies and hang this list in a convenient location to help keep track of inspections and repairs.

If you encounter problems, or need to replace any parts, contact your dealer or IPI by Bison.

Winches

- Examine cable drum on winch for excessive wear or looseness. Ensure cable is wrapping correctly, and that “stacking” (cable wrapping unevenly) does not occur.
- Check key switch operation. Make sure keys work properly, and that winches respond correctly.
- Make sure winch is still properly anchored. Make sure anti-rotation bolts are installed. If winch has slipped slightly, correct and tighten bolts using an impact wrench.

Please Note: IPI by Bison gym divider curtains are self-lubricated. No periodic application of grease or oil is required.

Cables/Belts

- Check cable grommets for excessive wear or looseness. Make sure cable is still passing properly through the grommet.
- Inspect cable clamps for tightness; Make sure there is no slippage.
- Check aircraft cable for fraying. (Hint: One way to do this is by running an oily rag along the aircraft cable. The rag will snag on frays; it will also lubricate the cable). If fraying is encountered, contact your dealer or IPI by Bison for replacement. **Caution: Wear gloves when checking for frays!**

Gym Curtain

- Inspected curtain attachment and superstructure. Make sure all bolts and clamps are tight and have not shifted.
- Work your way across the curtain, making sure all clamps are tight and in their original positions. Check for cracks, corrosion or other signs of damage or excessive wear.
- Inspect vinyl and mesh for tears or worn areas.
- Use carpenter’s level to make sure gym curtain is still vertically plumb, and that bottom pipe is horizontally level.
- If you encounter problems, or need to replace any parts, contact your dealer or IPI by Bison.

Replacement/Repairs

It is highly recommended that repairs or replacement of defective/worn parts be carried out by a qualified installer. Contact your dealer or IPI by Bison to order replacement parts or obtain information on installers in your area.