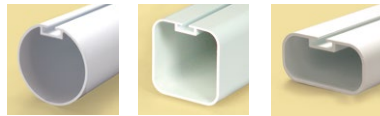


## SOCCER GOALS

Our soccer goals are available in a wide range of sizes and combinations of features. All soccer goal openings are constructed of 6061-T6 aluminum extrusions with a durable extra thick white textured powder coated finish. Select No-Tip™ portable or in-ground semi-permanent models. Sizes include official 24' (W) x 8' (H), 21' (W) x 7' (H), 18 ½' (W) x 6 ½' (H), 12' (W) x 6 ½' (H) and 9' (W) x 4 ½' (H).



The aluminum extrusions that form the goal openings are available in 4" round or 2" x 4" rectangular and 4" square with large corner radii for player safety in most popular sizes and styles. All soccer goals carry an eight-year limited warranty.



4" Round

4" Square

2" x 4"

### No-Tip™ Portable Soccer Goals

Portable soccer goals are often prone to tip over during transport or when players try to hang from the crossbar. Our No-Tip design features two rear ballast drums that, when filled with sand, not only provide tip over protection to meet ASTM F2056 safety standards but also act as wide-track transport wheels to move goals when desired. No-Tip is an exclusive feature not found on any other manufacturer's goals and is available on all 24', 21' and 18 ½' wide portable goals. With No-Tip goals tip over safety is always assured without loose ballast weights or undependable hold down anchors. Nets are included in some but not all soccer goal packages.



### Semi-Permanent In-Ground Goals

Available in five sizes, these goals feature 4" square aluminum extrusion uprights and crossbars with a white powder coated finish and are designed for direct ground bury in 30" deep footings or order optional SC44S ground sleeves for removable installation. Optional European backstay supports are available. Order nets separately.



### Soccer Upright Safety Padding

IPI offers both rigid molded DuraSkin and vinyl covered foam protective padding for 4" round, 4" square and 2" x 4" rectangular soccer goal uprights. Call for details.



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